



*Irmischer*

## Light alloy wheels

Opel · Saab  
Chevrolet · Cadillac



High quality light alloy wheels from Irmischer are eye catchers for every vehicle, making the vehicles appear more sporty, elegant and attractive.

Modern light alloy wheels are not only meant to create a visual impact but are also designed to fulfil certain technical aspects.

Light alloy wheels have the high demands of safety parts, where the compliance with certain criteria is vital.

Low density coupled with high stability provide improved road holding.

The highest manufacturing quality.

The most important factor required to produce a perfect product is the composition of raw materials. Premium aluminium is mixed with an exactly calculated metal mixture (silicon, manganese, copper etc.) in order to give the wheel the desired quality. Continuous controlling of this mixture during casting ensures that the criteria are met, and dimensional stability together with a



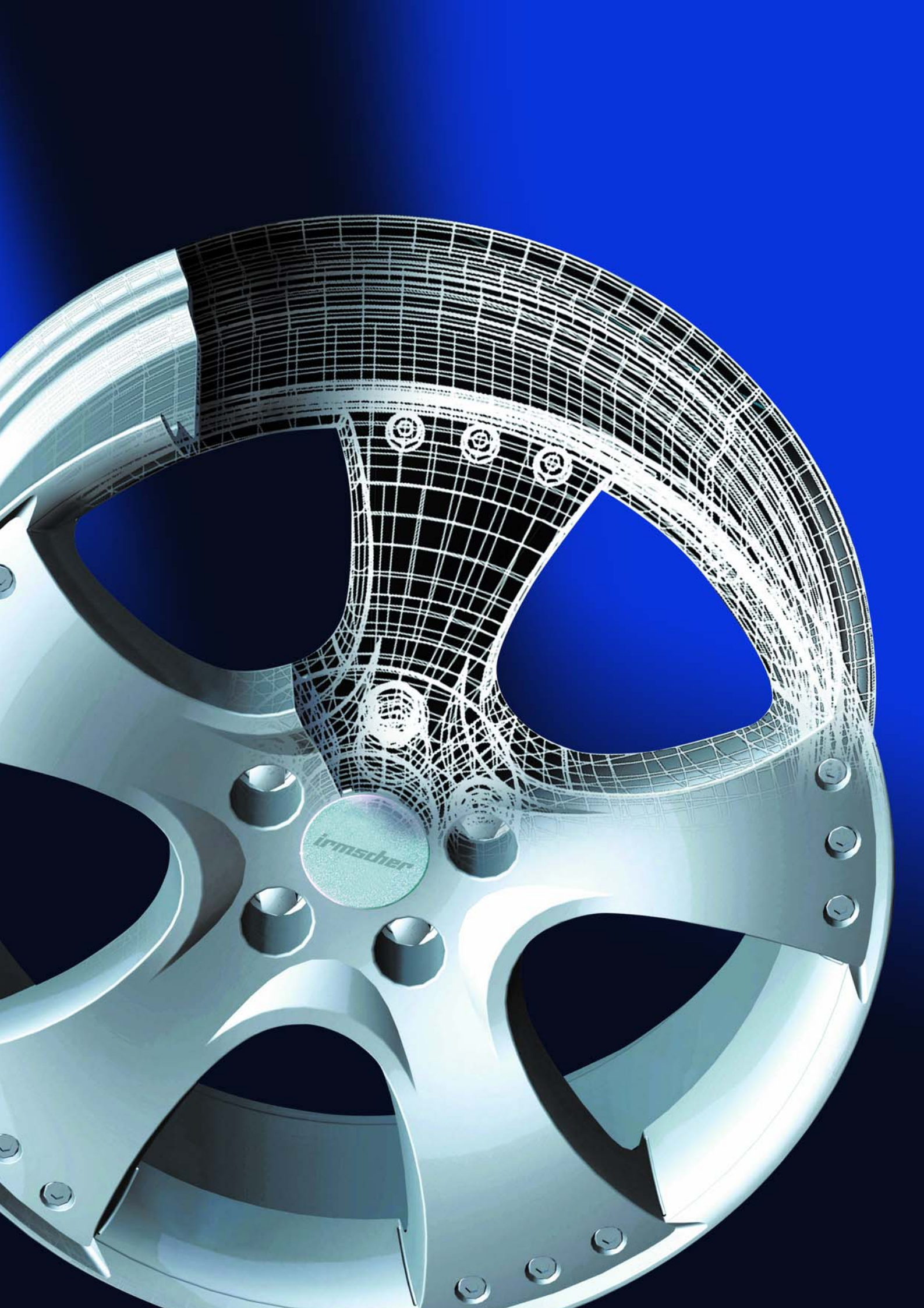
smooth surface are achieved. X-raying of the wheel during this phase of manufacture helps ensure quality control.



# Experiences of the racing for more safety











GT Star Titanium.

The unique design of the model "GT Star Titanium" is primarily due to the painstaking application of a number of coats. A black paint follows the undercoat, and this in turn is covered by a special silver-brilliance paint and then a protective coat of transparent varnish.



# Sport Star

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agrila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95	
7 x 17 ET 38	4 stud	i 99 10 123	i 61 10 496			●	●		●	●	●			●					
6,5 x 16 ET 41	5 stud	i 99 10 117	i 61 10 494			●	●			●	●	●	●	●	●	●			●
7,5 x 17 ET 41	5 stud	i 99 10 118	i 61 10 495							●	●	●	●	●	●	●			
8 x 18 ET 38	5 stud	i 99 10 094	i 61 10 492							●	●		●	●	●	●			●
8 x 18 ET 30	5 stud	i 99 10 093	i 61 10 490												●	●	●	●	
8 x 18 ET 30	5 stud	i 99 10 095 <sup>1)</sup>	i 61 10 490 <sup>2)</sup>																
9 x 18 ET 30																			●

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

<sup>1)</sup> Mixed wheel set consisting of two light alloy wheels 8 x 18 offset 30 for front axles and two light alloy wheels 9 x 18 offset 30 for rear axles.

<sup>2)</sup> For front axles.

<sup>3)</sup> For rear axles.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

**Please pay attention to the TÜV/ABE certificate.**  
[www.irmscher.com](http://www.irmscher.com)

# GT Star

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agrila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95
8 x 19 ET 35	5 stud	i 99 10 147	i 61 10 530												●	●		●
8 x 19 ET 35 Titanium	5 stud	i 99 10 153	i 61 10 531												●	●		●

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

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Stila



Stila glanzpoliert.

The brilliant appearance of the model "Stila polished" is achieved by using a special shot-blasting process. The high-gloss polished surface is protected by a coating of transparent varnish.



Signal



# Stila

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95	
8 x 18 ET 33	5 stud	i 99 10 132	i 61 10 520										●		●	●	●	●	
8 x 18 ET 33 polished	5 stud	i 99 10 145	i 61 10 525										●		●	●	●	●	

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

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# Signa

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95	
6,5 x 16 ET 41	4 stud	i 99 10 128	i 61 10 502		●	●	●	●	●	●	●			●					
6,5 x 16 ET 41	5 stud	i 99 10 114	i 61 10 500			●	●			●	●	●	●	●	●	●			●
8 x 18 ET 38	5 stud	i 99 10 122	i 61 10 501							●	●		●	●	●	●			●

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

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Evo Star Titanium.

The unique design of the model "Evo Star Titanium" is primarily due to the painstaking application of a number of coats. A black paint follows the undercoat, and this in turn is covered by a special silver-brilliance paint and then a protective coat of transparent varnish.



Evo Star



Delta

## Evo Star

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95
7,5 x 18 ET 35	5 stud	i 99 10 146	i 61 10 018						●	●		●	●	●	●			●
7,5 x 18 ET 35 Titanium	5 stud	i 99 10 155	i 61 10 022						●	●		●	●	●	●			●
8,5 x 20 ET 35	5 stud	i 99 10 133	i 61 10 012											●	●			●

## Evo Star

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Cadillac CTS
8,5 x 20 ET 42	5 stud	i 99 10 154	i 61 10 017	●

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

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## Delta

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95
7 x 17 ET 40	4 stud	i 99 10 124	i 61 10 510		●	●		●	●	●			●					
7 x 17 ET 40	5 stud	i 99 10 129	i 61 10 511		●	●			●	●	●	●	●	●	●	●	●	●
8 x 19 ET 35	5 stud	i 99 10 131	i 61 10 513											●	●			●

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

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**Softstar**



**Spectra Sport**

# Softstar

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95	
5 x 13 ET 49	4 stud	i 99 10 001	i 61 10 413		●	●													
5,5 x 14 ET 44	4 stud	i 99 10 081	i 61 10 446	●															
5,5 x 14 ET 49	4 stud	i 99 10 002	i 61 10 414		●	●		●											
6 x 14 ET 42	4 stud	i 99 10 003	i 61 10 425		●	●	●	●		●			●						
6 x 15 ET 49	4 stud	i 99 10 004	i 61 10 415		●	●		●		●			●						
6 x 16 ET 49	4 stud	i 99 10 026	i 61 10 420			●		●		●			●						
7 x 16 ET 42	4 stud	i 99 10 005	i 61 10 422		●	●	●	●		●			●						
6 x 15 ET 43	5 stud	i 99 10 079	i 61 10 447			●	●			●	●		●						
6 x 15 ET 49	5 stud	i 99 10 006	i 61 10 423			●				●			●						●
6 x 16 ET 44	5 stud	i 99 10 078	i 61 10 448			●	●			●	●		●						
6 x 16 ET 49	5 stud	i 99 10 075	i 61 10 449			●	●			●			●						
7 x 15 ET 33	5 stud	i 99 10 007	i 61 10 419						●					●	●	●	●	●	●
7 x 16 ET 39	5 stud	i 99 10 061	i 61 10 421			●	●		●	●	●	●	●	●	●	●	●	●	●
7,5 x 17 ET 33	5 stud	i 99 10 010	i 61 10 417						●			●		●	●	●	●	●	●
7,5 x 17 ET 40	5 stud	i 99 10 009	i 61 10 424						●	●	●		●	●	●				

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

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# Spectra Sport

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95	
7,5 x 17 ET 45	5 stud	i 99 10 077	i 61 10 462							●	●		●						
7,5 x 17 ET 39	5 stud	i 99 10 074	i 61 10 463						●			●		●	●	●	●	●	●

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

**Please note: Certain wheel/tyre combinations can make body reworking necessary.**

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**Gamma**



Nova Sport.



**Nova**



**Spectra**



**Twin Spoke**

## Gamma

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95
6 x 14 ET 42	4 stud	i 99 10 116	i 61 10 472		●	●	●	●			●			●				
6 x 15 ET 49	4 stud	i 99 10 088	i 61 10 470		●	●		●			●			●				
6 x 15 ET 43	5 stud	i 99 10 092	i 61 10 471				●				●	●		●				

## Nova

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Vivaro																
6 x 16 ET 50	5 stud	i 99 10 115	i 61 10 480	●																

## Nova Sport

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Vivaro																
8 x 17 ET 40	5 stud	i 99 10 137	i 61 10 483	●																

## Spectra

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95
5 x 13 ET 42	4 stud	i 99 10 038	i 61 10 461		●	●												
5,5 x 14 ET 49	4 stud	i 99 10 039	i 61 10 454		●	●		●						●				
6 x 14 ET 42	4 stud	i 99 10 040	i 61 10 455		●	●	●	●			●			●				
6 x 15 ET 49	4 stud	i 99 10 041	i 61 10 456			●		●			●			●				
7 x 16 ET 45	4 stud	i 99 10 051	i 61 10 459				●				●			●				
6 x 15 ET 49	5 stud	i 99 10 042	i 61 10 457			●					●			●				●
7 x 16 ET 39	5 stud	i 99 10 053	i 61 10 458			●	●		●	●	●	●	●	●	●	●	●	●
7 x 16 ET 45	5 stud	i 99 10 054	i 61 10 460			●	●				●	●		●				

## Twin Spoke

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Agila	Corsa B	Corsa C	Meriva	Tigra	Tigra TwinTop	Astra H/GTC	Astra G	Zafira A	Zafira B	Vectra B	Vectra C	Signum	Omega B	Saab 93-95
5 x 13 ET 49	4 stud	i 99 10 011	i 61 10 436		●													
5,5 x 14 ET 49	4 stud	i 99 10 012	i 61 10 432		●	●		●						●				
6 x 14 ET 42	4 stud	i 99 10 013	i 61 10 426		●	●	●	●			●			●				
6 x 15 ET 42	4 stud	i 99 10 014	i 61 10 435		●	●	●	●	●		●			●				
6 x 15 ET 49	4 stud	i 99 10 015	i 61 10 427		●	●		●			●			●				
7 x 15 ET 42	4 stud	i 99 10 016	i 61 10 437		●	●	●	●	●		●			●				
7 x 16 ET 42	4 stud	i 99 10 017	i 61 10 433		●	●	●	●	●	●	●			●				
7 x 16 ET 45	4 stud	i 99 10 056	i 61 10 450				●				●			●				
6 x 16 ET 44	5 stud	i 99 10 096	i 61 10 464								●	●		●				
7 x 15 ET 33	5 stud	i 99 10 018	i 61 10 428						●					●	●	●	●	●
7 x 15 ET 42	5 stud	i 99 10 019	i 61 10 429			●	●				●	●		●				●
7 x 16 ET 39	5 stud	i 99 10 020	i 61 10 430							●	●			●	●	●	●	
7 x 16 ET 45	5 stud	i 99 10 055	i 61 10 451			●	●				●	●		●				
7,5 x 17 ET 33	5 stud	i 99 10 021	i 61 10 431									●		●	●	●	●	●
7,5 x 17 ET 40	5 stud	i 99 10 022	i 61 10 434							●	●			●	●	●		

\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

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# Accessories for Irmscher light alloy wheels



Description		Order-Nr.
Cover for wheel hub	Silver. With IRMSCHER „i“ logo.	i 61 10 412
Cover for wheel hub	Silver. With Opel logo.	i 61 10 153
Cover for wheel hub	Silver. With Irmscher logo.	i 61 10 465
Centrelock-style wheel bolt cover	4 pieces. For Spectra Sports light alloy wheels.	i 61 10 217
Locking wheel bolts	Bolts. 4 pieces.	i 61 10 160
Covering caps	Black. 4 pieces. For locking wheel bolts i 61 10 160.	i 61 10 161
Covering caps	Silver. 4 pieces. For locking wheel bolts i 61 10 160.	i 61 10 162
Spacer plates 4 mm	For decreasing offset to ensure correct track	
	(Use with i 61 10 500/501/494/495/424) 5-stud. Set of 2 plates and 10 bolts.	i 61 17 003
Spacer plates 4 mm	For decreasing offset to ensure correct track	
	(Use with i 61 10 502) 4-stud. Set of 2 plates and 8 bolts.	i 61 17 004

Central cover for wheel hub i 61 10 217 for Spectra Sports Line light alloy wheel.



# Light alloy wheels for Chevrolet

## Stella

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Nubira	Lacetti	Kalos	Evanda
7,5 x 16 ET 40	4 stud	500 99 10 001	500 61 10 001	●	●		
7,5 x 17 ET 40	4 stud	500 99 10 002	500 61 10 002	●	●		●



## Softstar

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Nubira	Lacetti	Kalos	Evanda
6 x 14 ET 42	4 stud	i 99 10 033	i 61 10 425	●		●	



## Gamma

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Nubira	Lacetti	Kalos	Evanda
6 x 14 ET 42	4 stud	i 99 10 016	i 61 10 472	●		●	



## Twin Spoke

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Nubira	Lacetti	Kalos	Evanda
6 x 14 ET 42	4 stud	i 99 10 013	i 61 10 426	●		●	



## Spectra

		Order-Nr. Wheel set*	Order-Nr. Single wheel	Nubira	Lacetti	Kalos	Evanda
6 x 14 ET 42	4 stud	i 99 10 040	i 61 10 455			●	



\* Wheel set, consisting of four light alloy wheels including covers for wheel hubs.

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